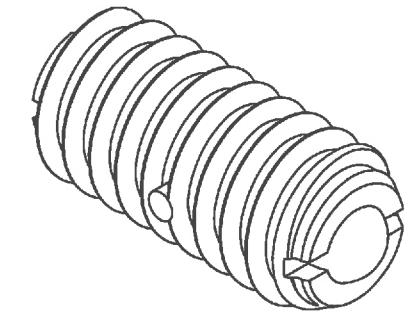
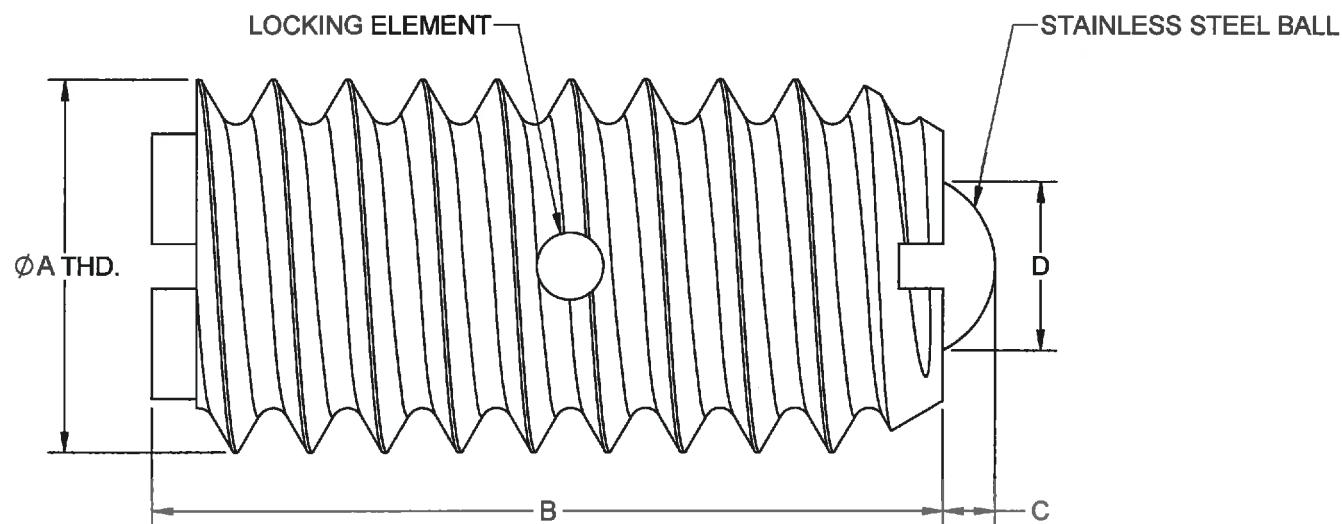


SPECIFICATION CONTROL DRAWING



DART PART NUMBER	DESCRIPTION	MANUFACTURER	MANUFACTURER PART NUMBER	THREAD "A THD."	LENGTH "B"	BALL PROTRUSION "C"	BALL DIAMETER "D"	END FORCE INITIAL	END FORCE FINAL	WEIGHT (lbs)
E4515-1	BALL PLUNGER	CARR LANE	CL-40-BP-3	1/4-20	0.531	0.035	0.125	4 LBS	12 LBS	0.004

E4515-X BALL PLUNGER

NOTES:
 1) MATERIAL: N/A
 2) FINISH: N/A
 3) TOLERANCES: PER DART QSI 018 UNLESS OTHERWISE NOTED
 4) UNITS: INCHES UNLESS OTHERWISE NOTED
 5) BREAK SHARP EDGES: 0.005 TO 0.010 MAX
 6) IDENTIFICATION: IDENTIFY PER QSI 044 6.7
 7) WEIGHT: SEE TABLE

A	NEW ISSUE	12.12.03
REV.	DESCRIPTION	BY DATE
DESIGN	<i>AB</i>	EAGLE COPTERS LTD
DRAWN	<i>AB</i>	CALGARY, ALBERTA, CANADA
CHECKED	<i>AB</i>	DRAWING NO. E4515 REV. A
MFG. APPR.	<i>AB</i>	SHEET 1 OF 1
APPROVED	<i>AB</i>	TITLE
DE APPR.	<i>AB</i>	SCALE NTS
DATE	12.12.03	BALL PLUNGER
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